## **MODBUS/TCP Network Module**

The QJ71MT91 module offers a full MODBUS/TCP network communications facility to any Q Series system. Use this module to establish control of a MODBUS/TCP network of devices from a Q Series based system.

Model Number			QJ71MT91				
			10BASE-T	100BASE-TX			
Stocked Item			S				
Certification			UL • cUL • CE				
Transmission Specifications	Data Transmission Rate		10Mbps 100Mbps				
	Maximum Node-To-Node Distance		200m				
	Maximum Segment Length Between a Hub and Node		100m (Indicates the number of TCP connections that can be established simultaneously)				
	Number of Cascade Connection Stages		Max. 4 stages Max. 2 stages				
	Max. Number of Connections Between a Hub and Node		64 connections (Indicates the number of TCP connections that can be established simultaneously)				
	Number of Routers That Can Be Set		1 default router + any 8 routers				
	Cable (Cable compliant with the IEEE802.3)		10BASE-T Standard (unshielded twisted pair cable (UTP cable), Category 3, 4, 5)	100BASE-TX Standard (shielded twisted pair cable (STP cable), Category 5)			
	Connector Applicable For External Wiring		RJ45				
	Automatic Communication Function	Number of Slaves	64 slaves (Maximum number of slaves that can be communication targets)				
		Input Area Size	4k words				
Master		Output Area Size	4k words				
Function	Dedicated Instruction	Number of Instructions That Can Be Executed Concurrently	Up to 8 instructions (maximum number of dedicated instructions that can be started simultaneously from a sequence program)				
		Input Area Size	Max. 253 bytes per instruction				
		Output Area Size	Max. 253 bytes per instruction				
Slave Function	MODBUS Device Size	Coil	64k points				
		Input	64k points				
		Input Register	64k points				
		Holding Register	64k points				
		Extended File Register	Max. 4086k points				
	No. of Simultaneously Acceptable Request Messages		64				
Number of Simultaneously Connectable MELSOFT PCs			Max. 8				
I/O Device Points Occupied			32 points				
5VDC Internal Current Consumption			0.52A				
Weight (kg)			0.11				
Base Unit Slots Occupied			1				

## **MODBUS® RTU Master Module**

The QJ71MB91 module adds MODBUS RTU capability to a Q Series system. Use this module to communicate with and control any of a wide variety of third party MODBUS compatible products.

Model Number			QJ71MB91					
Stocked Item			S					
Certification			UL • cUL • CE					
Number of Interfaces			RS-232 1 channel; RS-422/485 1 channel					
	Transmission Speed (bps)		Total transmission speed of two interfaces must be 115200 bps or less					
			300	600	1200	2400		
Transmission			4800	9600	14400	19200		
Specifications			28800	38400	57600	115200		
	Transmission Distance RS-232		Max. 15m (49.2 ft.)					
	(Overall Distance)	RS-422/485	Max. 1200m (3936.9 ft.) (Overall distance)					
Master	Automatic Communication Function	Number of Slaves	32 per channel (Indicates the max. number of slaves that can be communication targets.)					
		Input Area Size	4k words					
		Output Area Size	4k words					
Function	Dedicated Instruction	Number of Instructions That Can	1 per channel (Max. number of dedicated instructions that can be activated simultaneously from a					
Tunction		Be Executed Concurrently	sequence program)					
		Input Area Size	Max. 253 bytes per instruction					
		Output Area Size	Max. 253 bytes per instruction					
Slave Function	MODBUS® Device Size	Coil	64k points					
		Input	64k points					
		Input Register	64k points					
		Holding Register	64k points					
		Extended File Register	Max. 4086k points					
	Number of Simultaneously Acceptable Request Messages		1 request per channel					
	Station Number		1 to 247					
I/O Device Points Occupied			32 points					
5VDC Internal Current Consumption			0.31A					
Weight (kg)			0.20					
Base Unit Slots Occupied			1					