

## Isolated Thermocouple Input Modules

<b>Model Number</b>	<b>Q68TD-G-H01</b>	<b>Q68TD-G-H02</b>		
<b>Stocked Item</b>	S	S		
<b>Certification</b>	UL • cUL • CE			
<b>Number of Analog Inputs</b>	8 channels + cold junction compensation channels / 1 module			
<b>Analog Output</b>	<b>Temp. Conversion Value</b>	16-bit signed binary (-2700 to 18200)		
	<b>Scaling Value</b>	16-bit signed binary		
<b>Thermocouple Compliance Standards</b>	JIS C1602-1995, IEC 60584-1 (1995), IEC60584-2 (1982)			
<b>Conversion Speed (*1)</b>	320ms/8 channels	640ms/8 channels		
<b>Output Monitor</b>	<b>Resolution</b>	12 bit		
	<b>Reference Accuracy</b>	±0.2% (To be accuracy, a warm-up (power distribution) period of 30 minutes is required)		
	<b>Temp. Coefficient (*2)</b>	±160ppm / °C (0.016% / °C)		
<b>Output Short-Circuit Protection</b>	Available			
<b>I/O Device Points Occupied</b>	16 points			
<b>Isolation Specifications</b>	<b>Isolated Part</b>	<b>Isolation Method</b>	<b>Dielectric Strength</b>	<b>Insulation Resistance</b>
	<b>Between Thermocouple Input Channel and Programmable Controller Power Supply</b>	Transfer Isolation	500VACrms for 1min	500VDC 10MΩ or more
	<b>Between Thermocouple Input Channels</b>	Transfer Isolation	1000VACrms for 1min	
	<b>Between Cold Junction Compensation Channel and Programmable Controller Power Supply</b>	No Isolation	-	-
<b>Connected Terminal</b>	18 point terminal block			
<b>Connector Type</b>	A6CON4 (Dedicated cable and terminal block available; FA-CBL05Q68TDG and FA-LTB40TDG (non-stock))			
<b>Internal Current Consumption (5VDC)</b>	0.49A	0.65A		
<b>Weight (kg)</b>	0.18	0.22		
<b>Base Unit Slots Occupied</b>	1			

### Notes:

- The conversion speed indicates the maximum time from when the input temperature changes until the measured temperature value of buffer memory is batch-updated.
- Calculate the accuracy in the following method. (Accuracy) = (conversion accuracy) + (temperature characteristic) (operating ambient temperature variation) + (cold junction temperature compensation accuracy) An operating ambient temperature variation indicates a deviation of the operating ambient temperature from the 25 ±5°C range. Example: When using the thermocouple B (refer to User Manual) with the operating ambient temperature of 35°C and the measured temperature of 1000°C, the accuracy is as follows. (2.5°C)+(0.4) (35 -30 °C)+(1°C)= ±5.5°C

## High Resolution Isolated Input Thermocouple Module

Thermocouple input modules are a specialized version of the more general-purpose analog input modules. These modules are designed to accept the specialized voltage signals generated by a wide variety of standard thermocouples. This allows the temperatures monitored by thermocouple sensors to be converted into digital values for use in CPU programs.

<b>Model Number</b>	<b>Q64TDV-GH</b>	
<b>Stocked Item</b>	S	
<b>Certification</b>	CE	
<b>Number of Channels</b>	4 channels	
<b>Output</b>	<b>Temperature Conversion Value</b>	16-bit, signed binary (-2700 to 18200: Value to the first decimal place x 10 times)
	<b>Micro Voltage Conversion Value</b>	16-bit, signed binary (-25000 to 25000)
	<b>Scaling Value</b>	16-bit, signed binary
<b>Standard With Which Thermocouple Conforms</b>	JIS C1602-1995	
<b>Usable Thermocouples</b>	B, R, S, K, T, E, J, N	
<b>Cold Junction Temperature Compensation Accuracy</b>	±1.0 °C	
<b>Micro Voltage Input Range</b>	-100mV to +100mV (input resistance 2MΩ or more)	
<b>Micro Voltage Input Accuracy</b>	±0.2mV (at 25°C ambient) ±0.8 mV (0-55°C ambient)	
<b>Resolution</b>	<b>Thermocouple Input</b>	B: 0.7°C • R,S: 0.8°C • K,T: 0.3°C • E: 0.2°C • J: 0.1°C • N: 0.4°C
	<b>Micro Voltage Input</b>	4μV
<b>Sampling Period</b>	20ms/channel (*1)	
<b>Conversion Speed</b>	Sampling period x 3 (*2)	
<b>Number of Analog Input Points</b>	4 channels + Pt100 connection channel/module	
<b>Wire Break Detection</b>	Yes (Each channel independent)	
<b>I/O Device Points Occupied</b>	16 points	
<b>Connection Terminals</b>	18-point terminal block	
<b>Applicable Crimping Terminals</b>	R1.25-3 R1.25-3 (A solderless terminals with sleeves cannot be used)	
<b>Internal Current Consumption (5VDC)</b>	0.50 A	
<b>Weight (kg)</b>	0.25	
<b>Base Unit Slots Occupied</b>	1	

### Notes:

- A period until a thermocouple input value/micro voltage input value is converted into a temperature measurement micro/value voltage conversion value.
- A period until a thermocouple input value/micro voltage input value is converted into a temperature measurement value/micro voltage conversion value and the resultant value is stored into the buffer memory. The conversion speed is a delay time that occurs during sampling processing. It is independent of averaging processing. Example: When two channels are enabled for conversion (Conversion speed) = (sampling period) x 3 = (20ms x 2 channels) x 3 = 120 ms.

## RTD Input Module

RTD input modules offer an alternative to thermocouple input modules. These work with platinum resistance temperature device (RTD) sensors. Note that RTD sensors are typically a narrower temperature range than that offered by thermocouples.

<b>Model Number</b>		<b>Q64RD</b>
<b>Stocked Item</b>		S
<b>Certification</b>		UL • cUL • CE
<b>Number of Channels</b>		4 channels
<b>Output</b>	<b>Temperature Conversion Value</b>	16-bit, signed binary data (-2000 to 8500: Value to the first decimal place x10 times); 32-bit, signed binary data (-200000 to 8500000: Value to the third decimal place x1000 times)
	<b>Scaling Value</b>	16-bit, signed binary
<b>Usable Platinum Temperature-Measuring Resistors</b>		Pt100 (JIS C1604-1997, IEC 751 1983), JPt100 (JIS C1604-1981)
<b>Measured Temp. Range</b>	<b>Pt100</b>	-200 to 850°C
	<b>JPt100</b>	-180 to 600°C
<b>Range Changing</b>	<b>Pt100</b>	-20 to 120°C / -200 to 850°C
	<b>JPt100</b>	-20 to 120°C / -180 to 600°C
<b>Accuracy (*1)</b>	<b>Ambient Temperature 0 to 55°C</b>	±0.25% (accuracy relative to full-scale value)
	<b>Ambient Temperature 25 ± 5°C</b>	±0.08% (accuracy relative to full-scale value)
<b>Resolution</b>		0.025°C
<b>Conversion Speed</b>		40ms/channel (*2)
<b>Number of Analog Input Points</b>		4 channels/module
<b>Temperature Detecting Output Current</b>		1mA
<b>Wire Break Detection</b>		Yes (each channel individually) (*3)
<b>I/O Device Points Occupied</b>		16 points
<b>Connection Terminals</b>		18-point terminal block
<b>Applicable Crimping Terminals</b>		1.25-3 R1.25-3 (Sleeved crimping terminals are not usable)
<b>Internal Current Consumption (5VDC) (A)</b>		0.60
<b>Weight (kg)</b>		0.17
<b>Base Unit Slots Occupied</b>		1

**Notes:**

1. The selection ranges and accuracies have the following relationships.

Ambient Temperature	Pt100 and JPt100 : -20 to 120°C	Pt100 : -200 to 850°C	JPt100 : -180 to 600°C
0 to 55°C	± 0.3°C	± 2.125°C	± 1.5°C
25 ± 5°C	± 0.096°C	± 0.68°C	± 0.48°C

- The conversion speed is a period from when a temperature is input and converted into a corresponding digital value until the value is stored into the buffer memory. When two or more channels are used, the conversion speed is "40ms x number of conversion enabled channels".
- At wire break detection, the temperature conversion value right before wire break occurrence is held.

## Isolated RTD Input Modules

<b>Model Number</b>		<b>Q64RD-G</b>
<b>Stocked Item</b>		S
<b>Certification</b>		UL • cUL • CE
<b>Number of Channels</b>		4 channels
<b>Output</b>	<b>Temperature Conversion Value</b>	16-bit, signed binary data (-2000 to 8500: Value to the first decimal place x10 times); 32-bit, signed binary data (-200000 to 8500000: Value to the third decimal place x1000 times)
	<b>Scaling Value</b>	16-bit, signed binary
<b>Usable Platinum Temperature-Measuring Resistors</b>		Pt100 (JIS C1604-1997, IEC 751 1983), JPt100 (JIS C1604-1981), Ni100Ω (DIN43760 1987)
<b>Measured Temp. Range</b>	<b>Pt100</b>	-200 to 850°C
	<b>JPt100</b>	-180 to 600°C
<b>Range Changing</b>	<b>Pt100</b>	-20 to 120°C / 0 to -200°C / -200 to 850°C
	<b>JPt100</b>	-20 to 120°C / 0 to -200°C / -180 to 600°C
<b>Accuracy (*1) (Accuracy Relative to Maximum Value of Selection Range)</b>	<b>Pt100/JPt100 (-20 to 120 °C)</b>	±70ppm/°C (±0.0070%/°C)
	<b>Pt100/JPt100 (0 to 200°C)</b>	±65ppm/°C (±0.0065%/°C)
	<b>Pt100/JPt100 (-200 to 850°C)</b>	±50ppm/°C (±0.0050%/°C)
	<b>Pt100/JPt100 (-60 to 180°C)</b>	±70ppm/°C (±0.0070%/°C)
<b>Resolution</b>		0.025°C
<b>Conversion Speed</b>		40ms/channel (*2)
<b>Number of Analog Input Points</b>		4 channels/module
<b>Isolation</b>	<b>Specific Isolated Area</b>	<b>Isolation Method</b>
	<b>Between Temperature-Measuring Resistor Input and Programmable Controller Power Supply</b>	Photocoupler Isolation
	<b>Between Temperature-Measuring Resistor Input Channels</b>	Transformer Isolation
		<b>Dielectric Withstand Voltage</b>
		1780VrmsAC/ 3 cycles (Altitude 2000m)
		<b>Isolation Resistance</b>
		10MΩ or more using 500VDC isolation resistance tester
<b>Temperature Detecting Output Current</b>		1mA
<b>Wire Break Detection</b>		Yes (each channel individually) (*3)
<b>I/O Device Points Occupied</b>		16 points
<b>Connection Terminals</b>		18-point terminal block
<b>Applicable Crimping Terminals</b>		1.25-3 R1.25-3 (Sleeved crimping terminals are not usable)
<b>Internal Current Consumption (5VDC) (A)</b>		0.62
<b>Weight (kg)</b>		0.20
<b>Base Unit Slots Occupied</b>		1

### Notes:

- The selection ranges and accuracies have the following relationships.

Ambient Temperature	Pt100 and JPt100 : -20 to 120°C	Pt100 : -200 to 850°C	JPt100 : -180 to 600°C
0 to 55°C	± 0.3°C	± 2.125°C	± 1.5°C
25 ± 5°C	± 0.096°C	± 0.68°C	± 0.48°C

- The conversion speed is a period from when a temperature is input and converted into a corresponding digital value until the value is stored into the buffer memory. When two or more channels are used, the conversion speed is "40ms x number of conversion enabled channels".
- For output in the case of disconnection detection, select any of "Value immediately before disconnection", "Up scale (maximum value of measured temperature range + 5% of measured temperature range)", "Down scale (minimum value of measured temperature range - 5% of measured temperature range)" or "Given value". Refer to User Manual.

## Isolated RTD Input Modules

<b>Model Number</b>		<b>Q68RD3-G</b>		
<b>Stocked Item</b>		S		
<b>Certification</b>		UL • cUL • CE		
<b>Number of Channels</b>		8 channels		
<b>Output</b>	<b>Temp. Conversion Value</b>	16-bit, signed binary data (-2000 to 8500)		
	<b>Scaling Value</b>	16-bit, signed binary		
<b>Usable Platinum Temperature-Measuring Resistors</b>		Pt100 (JIS C1604-1997, IEC 751 1983), JPt100 (JIS C1604-1981), Ni100 (DIN43760 1987)		
<b>Measured Temperature Range (*1)</b>	<b>Pt100</b>	-200 to 850°C		
	<b>JPt100</b>	-180 to 600°C		
	<b>Ni100</b>	-60 to 180°C		
<b>Conversion Accuracy (*1, *2)</b>	<b>Pt100 (-200 to 850°C)</b>	±0.8°C (Ambient temperature: 25±5°C), ±2.4°C (Ambient temperature: 0 to 55°C)		
	<b>Pt100 (-20 to 120°C)</b>	±0.3°C (Ambient temperature: 25±5°C), ±1.1°C (Ambient temperature: 0 to 55°C)		
	<b>Pt100 (0 to 200°C)</b>	±0.4°C (Ambient temperature: 25±5°C), ±1.2°C (Ambient temperature: 0 to 55°C)		
	<b>JPt100 (-180 to 600°C)</b>	±0.8°C (Ambient temperature: 25±5°C), ±2.4°C (Ambient temperature: 0 to 55°C)		
	<b>JPt100 (-20 to 120°C)</b>	±0.3°C (Ambient temperature: 25±5°C), ±1.1°C (Ambient temperature: 0 to 55°C)		
	<b>JPt100 (0 to 200°C)</b>	±0.4°C (Ambient temperature: 25±5°C), ±1.2°C (Ambient temperature: 0 to 55°C)		
<b>Resolution</b>		0.1°C		
<b>Conversion Speed</b>		320ms/8 channels (*3)		
<b>Number of Analog Input Points</b>		8 channels		
<b>Isolation</b>	<b>Specific Isolated Area</b>	<b>Isolation Method</b>	<b>Dielectric Withstand Voltage</b>	<b>Isolation Resistance</b>
	<b>Between RTD Input and Programmable Controller Power Supply</b>	Transformer Isolation	500VACrms for 1min.	500VDC 10MΩ or more
	<b>Between RTD Input Channels</b>		1000VACrms for 1min.	
<b>Wire Break Detection</b>		Yes (each channel individually) (*4)		
<b>I/O Device Points Occupied</b>		16 points		
<b>Connection Terminals</b>		40-pin connector		
<b>Internal Current Consumption (5VDC) (A)</b>		0.54		
<b>Weight (kg)</b>		0.20		
<b>Base Unit Slots Occupied</b>		1		

**Notes:**

1. The selection ranges and accuracies have the following relationships.

Ambient Temperature	Pt100 and JPt100 : -20 to 120°C	Pt100 : -200 to 850°C	JPt100 : -180 to 600°C
0 to 55°C	± 0.300°C	± 1.615°C	± 1.140°C
25 ± 5°C	± 0.090°C	± 0.533°C	± 0.390°C

Ambient Temperature	Pt100 and JPt100 : -0 to 200°C	Pt100 : -60 to 180°C
0 to 55°C	± 0.470°C	± 0.450°C
25 ± 5°C	± 0.145°C	± 0.135°C

- Accuracy in ambient temperature and wire resistance when the offset/gain setting is set. Accuracy per 1-degree temperature change. Example: Accuracy for the case of changing from 25 to 30°C  $0.04\%$  (Reference accuracy) +  $0.0070\%/^{\circ}\text{C}$  (Temperature coefficient)  $\times$  5°C (Temperature difference) = 0.075%
- The conversion speed is a period from when a temperature is input and converted into a corresponding digital value until the value is stored into the buffer memory. When two or more channels are used, the conversion speed is "40ms  $\times$  number of conversion enabled channels".
- For output in the case of disconnection detection, select any of "Value immediately before disconnection", "Up scale (maximum value of measured temperature range + 5% of measured temperature range)", "Down scale (minimum value of measured temperature range -5% of measured temperature range)" or "Given value". Refer to User's Manual.

## Temperature Control Modules

Temperature Controller modules are specialized modules that are intended for closed loop control of temperature in process control applications. They accept either thermocouple or RTD input devices. The modules incorporate programmable PID algorithms to allow the modules to maintain set temperatures independently of the CPU programs. The modules also provide outputs that operate under control of the PID algorithms to maintain control of heaters.

Model Number	Q64TCTTN	Q64TCRTN	Q64TCTTBWN	Q64TCRTBWN
Stocked Item	S	-	-	-
Certification	UL • cUL • CE	UL • cUL • CE	UL • cUL • CE	UL • cUL • CE
Control Output	Transistor output			
Number of Temperature Input Points	4 channels/module			
Usable Thermocouples/Platinum Temperature-Measuring Resistors	R, K, J, T, S, B, E, N, U, L, PLII, W5Re/W26Re	Pt100, JPt100	R, K, J, T, S, B, E, N, U, L, PLII, W5Re/W26Re	Pt100, JPt100
Accuracy	Ambient Temp. 25°C ± 5°C	Input range width x (±0.3%)		
	Ambient Temp. 0°C to 55°C	Input range width x (±0.7%)		
Cold Junction Temperature Accuracy Compensation	Ambient Temp. 0°C to 55°C	Within ±1.0°C	-	Within ±1.0°C
	Ambient Temp. -100°C to -150°C	Within ±2.0°C	-	Within ±2.0°C
	Ambient Temp. -150°C to -200°C	Within ±3.0°C	-	Within ±3.0°C
Sampling Period	0.5s/4 channels (constant independently of the number of channels used)			
Control Output Period	1 to 100s			
Input Impedance	1MΩ			
Input Filter	0 to 100s (0: Input filter off)			
Sensor Compensation Value Setting	-50.00 to 50.00%			
Operation at Sensor Input Disconnection	Upscale processing			
Temperature Control System	PID ON/OFF pulse or 2-position control			
PID Constant Range	PID Constant Setting	Setting can be made by auto tuning		
	Proportional Band (P)	0.0 to 1000.0% (0: 2-position control)		
	Integral Time (I)	0 to 3600s		
	Derivative Time (D)	0 to 3600s (set 0 for PI control)		
Dead Band Setting Range	0.1 to 10.0%			
Transistor Output	Output Signal	ON/OFF pulse		
	Rated Load Voltage	10 to 30VDC		
	Max. Load Current	0.1A/point, 0.4A/common		
	Max. Inrush Current	0.4A 10ms		
	Leakage Current at OFF	0.1mA or less		
	Max. Voltage Drop at ON	1.0VDC (TYP) 0.1A 2.5VDC (MAX) 0.1A		
Response Time	OFF-ON : 2ms or less, ON-OFF : 2ms or less			
Heater Disconnection Detection Specs.	Current Sensor (*1)	-		The following current sensors of URD, Ltd.: CTL-12-S36-8 (0.0 to 100.0A, CTL-6-P-H (0.00 to 20.00A)
	Input Accuracy	-		Input range width (±1.0%)
	Number of Alert Delays	-		3 to 255
Number of Occupied I/O Points	16 points/slot (I/O assignment: 16 intelligent points)		32 points/2 slots (Default I/O assignment: 16 free points + 16 intelligent points)	
Connection Terminal	18-point terminal block		Two 18-point terminal blocks	
Applicable Crimping Terminal	R1.25-3, 1.25-YS3, RAV1.25-3, V1.25-YS3A			
Internal Current Consumption (A)	0.29		0.33	
Weight (kg)	0.20		0.30	
Base Unit Slots Occupied	1			

**Note 1:** Use only URD's current sensors. In North America contact URD via [www.urdamerica.com](http://www.urdamerica.com)