CC-Link Special Function I/O: High-Speed Counter Modules

AJ65BT-D62/D62D/D62D-S1

- 24 bit counter
- Four counter functions:
 - Latch-counter function
 - Sampling counter function
 - Periodic pulse-counter function
 - Count-disable function

AJ65BT-D62

- DC input/sink output type
- · Preset DC input

AJ65BT-D62D

- · Differential input/sink output type
- · Preset DC input

AJ65BT-D62D-S1

- · Differential input/sink output type
- · Preset differential input

Model Number		AJ65BT-D62 AJ65BT-D62D		AJ65BT-D62D-S1					
Stocked Item			S						
Certification		UL • CUL • CE							
Counting Spe	ed Selector Switc	h Setting	HIGH (*2)	LOW (*1)	HIGH (*2)	LOW (*1)	HIGH (*2)	LOW (*1)	
Number of Ch	annels		2 channels						
Counting	Phase		1 phase input, 2 phase input						
Input Signal	Signal Level (øA, øB)		5/12/24VDC, 2 to 5mA EIA standard, RS-422-A differential type lii [Equivalent to Am26L31 (Japan Texas Inst						
	Counting Speed	1 Phase Input	200kpps	10kpps	400kpps	10kpps	400kpps	10kpps	
	(Maximum)	2 Phase Input	200kpps	7kpps	300kpps	7kpps	300kpps	7kpps	
	Counting Range		24-bit binary 0 to 1677	7215					
Counter	Model		Preset up/down counte	er and ring counter func	tions				
	Minimum Count Pulse Width		2.5µs 2.5µs (1 and 2 phase input)	100 μs 142 μs 150 150 71 71 μs μs μs μs (1 phase input) (2 phase input)	1.25 1.25 1.65 1.	100µs 142µs 150 150 171 17	-2.5µs -3.3µs	100µs 142µs 142µs 150 50 50 50 171 71 71 71 71 71 71	
Coincidence	Comparison Ran	ge	24-bit binary						
Output Comparison Result			Setting value < count value, setting value = count value, setting value > count value						
External	Preset		5/12/24VDC, 2 to 5mA			EIA standard, RS-422-A differential type line driver level [Equivalent to Am26L31 (Japan Texas Instruments, Inc.)]			
Input	Function Start		5/12/24VDC, 2 to 5mA		5/12/24VDC, 2 or 5mA				
	Response Time		OFF-ON: 0.5ms max, ON-OFF: 3ms max.						
External	Coincidence Out	put	2A/1 common						
Output Response Time			0.1ms max.						
Station Type		Remote device station							
Number of Occupied Stations		4 stations							
Power Supply Voltage		18 to 28.8VDC							
Current Consumption (at 24VDC)		70mA							
Connection Terminal Block		27-point terminal block (M3.5 x 7 screws)							
Application Wire Size		0.75 to 2.00mm ²							
Application Solderless Terminal		RAV1.25 to 3.5, RAV2 to 3.5 (compliant to JIS C 2805)							
Weight (kg)			0.41 0.42						
Dimensions (W x H x D) mm			151.9 x 65 x 63						
Notes:									

^{1.} The rise and fall time of the input signal should be 2µs or less and have a duty cycle of 50%.
2. The rise and fall time of the input signal should be 0.1µs or less and have a duty cycle of 50%.

CC-Link Special Function I/O: Positioning Module

- Decentralized motion control can be placed anywhere on a CC-Link network
- · Supports absolute positioning with Mitsubishi Electric's intelligent digital servo line

Model Number		AJ65BT-D75P2-S3					
Stocked Item		S					
Certi	fication	UL • CUL • CE					
Number of Control Axes		2 axes					
Inter	polation Function	2 axis linear interpolation, 2 axis circular interpolation (*1)					
Cont	rol Method	PTP (Point to Point) control, locus control (both linear and circular interpolation can be set), speed control, speed/position switch control					
Cont	rol Unit	mm, inch, degrees, pulse					
Posi	tioning Data	It is possible to set 600 data points (positioning data No.: 1 to 600) per axis					
Teac	hing Module	AD75TU (software version D or later)					
Back	up	Parameters and positioning data are stored in the flash memory (battery-less)					
	Positioning Method	PTP control: Incremental/absolute system; Speed/position switch control: Incremental/absolute system (*2); Locus control: Incremental/absolute system					
ing	Positioning Range	Absolute system: -214748364.8 to 214748364.7 (m) / -13421772.8 to 13421772.7 (m) (*3); -21474.83648 to 21474.83647 (inch) / -1342.17728 to 1342.17727 (inch); 0 to 359.99999 (degree) / 0 to 359.99999 (degree); 2147483648 to 2147483647 (pulse) / -134217728 to 134217727 (pulse) Incrementation system: -214748364.8 to 214748364.7 (m) / -13421772.8 to 13421772.7 (m); -21474.83648 to 21474.83647 (inch) / -1342.17728 to 1342.17727 (inch); -21474.83648 to 21474.8364.7 (degree) / -1342.17728 to 1342.17727 (degree); 2147483648 to 2147483647 (pulse) / -134217728 to 134217727 (pulse) Speed/position switch control (increment system): 0 to 214748364.7 (m) / 0 to 13421772.7 (m); 0 to 21474.83647 (inch) / 0 to 1342.17727 (inch); 0 to 21474.83647 (degree) / 0 to 1342.17727 (pulse) Speed/position switch control (absolute system): 0 to 359.99999 (degree) / 0 to 359.99999 (degree)					
Positioning	Speed Command	0.01 to 6000000.00 (mm/min) / 0.01 to 375000.00 (mm/min); 0.001 to 600000.000 (inch/min) / 0.001 to 37500.000 (inch/min); 0.001 to 600000.000 (degree/min) / 0.001 to 37500.000 (degree/min); 1 to 1000000 (pulse/s) / 1 to 62500 (pulse/s)					
	Acceleration / Deceleration Processing	Automatic trapezoid acceleration / deceleration and S-curve acceleration / deceleration (*4)					
	Acceleration / Deceleration Time	It is possible to switch between 1 to 65535 (ms) and 1 to 8388608 (ms); It is possible to set 4 patterns for both acceleration and deceleration times.					
	Rapid Stop Deceleration Time	It is possible to switch between 1 to 65535 (ms) and 1 to 8388908 (ms) (same ranges as for the acceleration / deceleration time)					
	Starting Time	20 ms or less (excluding link scan time)					
	nector	10136-3000VE (soldering-type, accessory); 10136-6000EL (pressure connection type, sold separately)					
	icable Wire Size	10138-3000VE: AWG#24 to #30 (approximately 0.05 to 0.2 SQ); 10138-6000VE: AWG#28 (approximately 0.08 SQ)					
	imum Output Pulse	When connected to differential driver: 400kbps; When connected to open collector: 200kbps					
Maximum Connection Distance Between Servos		When connected to differential driver: 10m; When connected to open collector: 2m					
Stati	on Type	Intelligent device station					
Number of Occupied Stations		4 stations (128 points each for RX/RY, 16 points each for RWr/RWw)					
External Power Supply		24VDC (20.4 to 26.4V)					
Applicable Wire Size		0.75 to 2.00mm²					
• • • • • • • • • • • • • • • • • • • •		RAV1.25 to 3.5, RAV2 to 3.5					
24VDC Internal Current Consumption		0.30A					
Weight (kg)		0.50					
Dime	ensions (W x H x D) mm	170 × 63.5 × 80					

- Notes:

 1. The circular interpolation function is not available when a stepping motor is used.

 2. In the absolute method, the control unit of the speed/position switch control is "degree" only.

 3. Indicates the setting range of "standard mode/stepping motor mode."

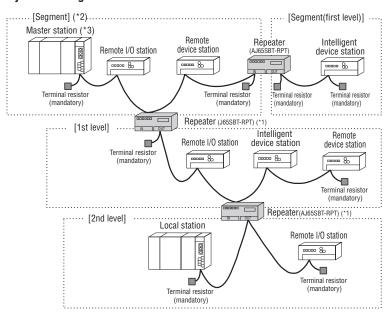
 4. The automatic S-curve acceleration/deceleration is not available when a stepping motor is used.

CC-Link Special Function I/O: Repeater Mode

- · Allows distance of a CC-Link network to be extended up to 13.2 km with regular BA1SJ61-S or BA1SJ61-P cable
- · Allows T-branch configurations

Model Number	AJ65SBT-RPT
Stocked Item	S
Certification	UL • cUL • CE
Maximum Number of Connected Modules (Levels) per Segment	10
Maximum Transmission Distance of Each Segment	Varies depending on the transmission speed. Same as the normal CC-Link system (a system consisting of one segment).
Number of Occupied Stations	None
Station Numbers that Can be Set	No station number
Power Supply Voltage	20.4 to 26.4VDC
Current Consumption	0.06A (at TYP 24VDC)
Weight (kg)	0.2
Dimensions (W x H x D) mm	87.3 x 54 x 40

System Configuration



Notes:

- 1. The repeater is a module used to connect each segment and extend the CC-Link system.
- 2. In a CC-Link system using repeaters, a block of devices connected by wiring from one terminal resistor to another terminal resistor is referred to as a segment. (A conventional CC-Link system can be said to be a singlesegment configuration.)
- 3. It is necessary to match the transmission speed of each segment to the transmission speed of the master station.

CC-Link Special Function I/O

- Star topology wiring (T-branch) with 8 branch lines available in CC-Link system
- Extended transmission distance in CC-Link system

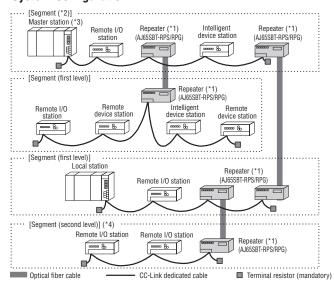
Model Number		AJ65BTS-RPH				
Stocked Item		-				
Certification		UL • cUL • CE				
Number of Occup	ied Stations	0				
Transmission Spe	ed	Can select from 156 kbps / 625 kbps / 2.5 Mbps / 5 Mbps / 10 Mbps				
Max. Number of Modules Connected to the Trunk Line		64				
Connection Positi	on	Trunk line side: No restriction (compliant with the CC-Link specifications) Branch line side: Connect to the end of the branch line (segment end)				
Max. Number of Stages Connected to Configure Segment		AJ65BTS-RPH only: 2nd stage Combination of AJ65BTS-RPH and AJ65SBT-RPT: 3rd stage Combination of AJ65BTS-RPH and AJ65FRTA-RPH, AJ65SBT-RPS/RPG or AJ65BT-RPI: 2nd stage				
Terminating Resis	stor	Trunk line side: 110 Ω , or 130 Ω ; Branch line side: 110 Ω				
Connected	Terminal Block Type	Spring clamp terminal block				
Terminal Block	Applicable Wire Sizes	AWG24 to 12, single wire 0.5 to 1.78 mm ² ; stranded wire 0.2 to 2.5 mm ²				
Module Fixing Sc	rew	M4 mounting screw				
Applicable DIN Ra	ail	TH35-7.5Fe, TH35-7.5Al (conforming to IEC 60715)				
Dower Cumply	Voltage	24 VDC external power supply (20.4 to 26.4 V, ripple within ±5%)				
Power Supply	Current	0.36 A (TYP. 24 V DC)				
Current Consumption		0.06A (at TYP 24VDC)				
Weight (kg)		0.37				
Dimensions (W x H x D) mm		197.5 × 65 × 45.5				

CC-Link Special Function I/O: Optical Repeater Modules

- Allows distance of a CC-Link network to be extended up to 7.8 km using optical fiber cable
- · Use a maximum of 6 repeaters per segment

Model Number			AJ65SBT-RPS		AJ65SBT-RPG	
Stocked Item			-		-	
Certification			UL • cUL • CE			
	Dower Cunnly	Voltage	20.4 to 26.4VDC			
Common	Power Supply	Current	0.06A (at TYP 24VDC)			
Specification	Dimensions (W x H x	D) mm	118 x 54 x 40			
	Weight (kg)		0.2			
CC-Link Communication	Maximum Number of in a System	Connected Levels	3 levels 2 levels			
Specification	Number of Occupied	Stations	None			
Ontical	Connection Cable		SI-200/220	QSI-185/230	GI-50/125	
Optical Communication Specification	Applicable Connector	r	CA7003		CA9103S	
	Maximum Transmiss Optical Fiber Cable B		500m	1000m	2000m	

System Configuration



Combinations of optical repeater module and optical fiber cable to be used. The optical repeater modules can be used in the following combinations with optical fiber cable.

Optical Repeater Module	Optical Fiber Cable
AJ65SBT-RPS	SI-type optical fiber cable (maximum extension distance of cable: 500m)
AJUJOBI-NEO	QSI-type optical fiber cable (maximum extension distance of cable: 1000m)
AJ65SBT-RPG	GI-type optical fiber cable (maximum extension distance of cable: 2000m)

- 1. The repeater is a module used to connect each segment and extend the CC-Link system.
- In a CC-Link system using repeaters, a block of devices connected by wiring from one terminal resistor to another terminal resistor is referred to as a segment. (A conventional CC-Link system can be said to be a single-segment configuration.)
- It is necessary to match the transmission speed of each segment to the transmission speed of the master station.
- 4. Up to 3 levels can be used in one segment (up to 2 levels when AJ65SBT-RPG modules are used).

CC-Link Special Function I/O: Wireless Optical Repeater Module

- · Wireless optical link is ideal for rotating machinery, to replace festoon cabling, etc.
- · Use "A" and "B" modules as a pair

Model Number	1		AJ65BT-RPI-10A / AJ65BT-RPI-10B	
Stocked Item			-	
Certification			CE	
	Power Supply	Voltage	20.4 to 26.4VDC	
Common Specification	ruwei Suppiy	Current	0.137A (at TYP 24VDC)	
Common Specification	Dimensions (W x H x D) mm		161 x 100 x 57.5	
	Weight (kg)		0.5	
	Transmission Speed		2.5M / 625k / 156kbps	
CC-Link Communication Specification	Maximum Number of Levels in a Segment		2 levels	
opeomeanon	Number of Occupied Stations		When the monitoring function is used: 1 (remote I/O station), when the monitoring function is not used: 0 (no station is occupied)	
	Optical Transmission	Distance	0 to 100m	
Optical Communication	Angle of Beam Spread (°)		When the optical transmission distance is 0 to 50m: Total angle ±2 When the optical transmission distance is 50 to 100m: Total angle ±1	
Specification	Modulation Frequenc	у	Module A to module B: 36 ± 3MHz; Module B to module A: 44 ± 2.5MHz	
	Modulation Method		FSK	
Specially Noted General Specification Ambient Illumination			Must be 10000 lx or less (avoid direct sunlight)	

CC-Link Special Function I/O: RS-232 Interface Module

Provides a single RS-232 port directly on the CC-Link network.

Model Number			AJ65BT-R2N		
Stocked Item			S		
Certification			UL • CUL • CE		
	Interface		RS-232 compliant (D-Sub 9P)		
	Communication Method		Full-duplex communication method		
232	Synchronization Method		Asynchronous method		
RS-232	Transmission Speed		300, 600, 1200, 2400, 4800, 9600, 19200, 38400, 57600 (*1), 115200 (*1) bps		
-	Transmission Distance		Up to 15m		
	Protocol		Nonprocedural protocol MELSOFT connection (equivalent to AJ65BT-G4-S3 Q mode)		
	Transmission Path		Bus (RS-485)		
¥	CC-Link Station Type		Intelligent device station		
CC-Link	CC-Link Version		Ver.1		
ဗ	Connection Cable		CC-Link dedicated cable/CC-Link high-performance cable/CC-Link Ver. 1.10-compatible cable		
	Number of Occupied Stations		1 station (RX/RY: 32 points each, RWw/RWr: 4 points each)		
Insu	lation Resistance		Between all external DC terminals and ground: 10MΩ or more by 500VDC insulation resistance tester		
Nois	e Immunity		By noise simulator of 500 Vp-p noise voltage, 1µs pulse width, and 25 to 60 Hz noise frequency		
Mod	ule Mounting Screw		M4 x 0.7 mm x 16 mm or larger, also mountable with DIN rail		
	icable DIN Rail		TH35-7.5Fe, TH35-7.5AI, TH35-15Fe (conforms to IEC 60715)		
Exte	rnal Power Supply		24VDC (20.4 to 26.4VDC, ripple ratio: within 5%) Current consumption: 0.11 A (TYP. 24VDC)		
	Number of Input Points		2 points		
	Rated Input Voltage		24VDC		
	Rated Input Current		Approx. 7 mA		
	Operating Voltage Range		19.2 to 28.8VDC (ripple ratio: within 5%)		
	Input Resistance		Αρρτοχ. 3.3 κΩ		
		OFF – ON	10 ms or less		
	Response Time	ON – OFF	10 ms or less		
	Wiring Method For Common		2 points/common, positive/negative common (sink/source)		
_	Number of Output Points		2 points		
2	Isolation Method		Photocoupler		
ose	Rated Load Voltage		12 to 24VDC (+20/-15%)		
a l	Operating Load Voltage Range		10.2 to 28.8VDC (ripple ratio: within 5%)		
<u>-</u>	Max. Load Current		0.1A/point. 0.2A/common		
General-Purpose I\0	Output Type		Sink		
Gen		OFF – ON	1 ms or less		
_	Response Time	ON – OFF	1 ms or less (resistance load)		
	External Power Supply For Output	Voltage	10.2 to 28.8VDC (ripple ratio: within 5%)		
		Current	10 mA (at 24VDC), (MAX all points ON)		
	Wiring Method For Common		2 points/common		
	Protection Function		Yes		
	External Connections		7-point terminal block (M3.5 screw)		
	Applicable Wire Size		0.75 to 2 mm ²		
	Applicable Crimping Terminal		RAV1.25-3.5, RAV2-3.5 (conforms to JIS C 2805)		
	ensions (W x H x D) mm		170 x 80 x 47		
Weig	ght (kg)		0.40		

Note 1: Unless data are sent concurrently from the AJ65BT-R2N and external-device sides in Nonprocedural protocol mode, communication at 57600 bps or 115200 bps is available. In the event of concurrent transmission, an RS-232 receive overrun error (BB23H) may occur.

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CC-Link Special Function I/O: CC-Link - CC-Link / LT Bridge Module

- Provides a way to link a CC-Link/LT network to a CC-Link network
- Certifications: UL cUL CE

Model Number		AJ65SBT-CLB						
CC-Link								
Stocked Item		-	-					
Station Type		Remote device station	Remote device station					
		Selected between 2, 4 and 8 stations	3 *					
Number of Occupied Stations		When 2 stations are selected: 64 points for each of RX/RY (16 points used by the system), 8 words for each of RWr/RWw						
		When 4 stations are selected: 128 points for each of RX/RY (16 points used by the system), 16 words for each of RWr/RWw						
		When 8 stations are selected: 256 points for each of RX/RY When 8 stations are selected: 256 points for each of RX/RY						
CC-Link/LT								
Number of CC-Link Oc	cupied Stations	2 stations occupied	4 stations occupied	8 stations occupied				
Maximum Number	4-Points Mode	12 stations	28 stations	56 stations				
of CC-Link/LT	8-Points Mode	6 stations	14 stations	28 stations				
Connected Stations	16-Points Mode	3 stations	7 stations	14 stations				
Remote Station Numb	ers	1 to 56						
Bridge Station Connec	tion Position	Connected at the end of the trunk line						
Dimensions (W x H x D) mm		87 x 49 x 40						