



# **D75/D77 Positioning**

## MOTION CONTROLLER & SERVO TRAINING

### **Course Description**

D75/D77 Positioning	
Course Code	TRMOT112P
Length	2 Days
Prerequisite	GX Works2 Programming

#### RECOMMENDED E-LEARNING

Servo Basics
Servo Amplifier
QD75 Positioning
QD77Simple Motion

#### INTRODUCTION

This course is intended to familiarize the attendee with the QD75, QD77, LD75, and LD77 families of motion control modules and the software needed to configure, make changes, and maintain a motion system. This class is focused on positioning control and does not contain a discussion of PLC addressing, address types, basic software operation or hardware configuration. The material in this class is applicable to all of the QD75, QD77, LD75, and LD77 positioning module families.

#### WHO SHOULD ATTEND?

This class will teach the student the necessary concepts of how to configure and program a simple motion system.

#### **COURSE HARDWARE**

QD75, QD77, LD75, LD77

#### PREREQUISITES EXPLAINED

Students should have already attended the GX Works2 Programming course or have at least 1 year experience programming Mitsubishi Electric PLCs.

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#### **COURSE OUTLINE**

LESSON 1	Module Introduction
LESSON 2	GX Works2 Configuration
LESSON 3	Module Configuration
LESSON 4	Module Control
LESSON 5	Diagnostics
LESSON 6	Origin Point
LESSON 7	Positioning Tables
LESSON 8	Positioning Profiles
LESSON 9	Speed Control Profiles
LESSON 10	Dedicated Commands
LESSON 11	Advanced Positioning

#### **MITSUBISHI CERTIFICATION**

This class is eligible for Mitsubishi Certification. Simply notify your instructor that you wish to pursue certification.

